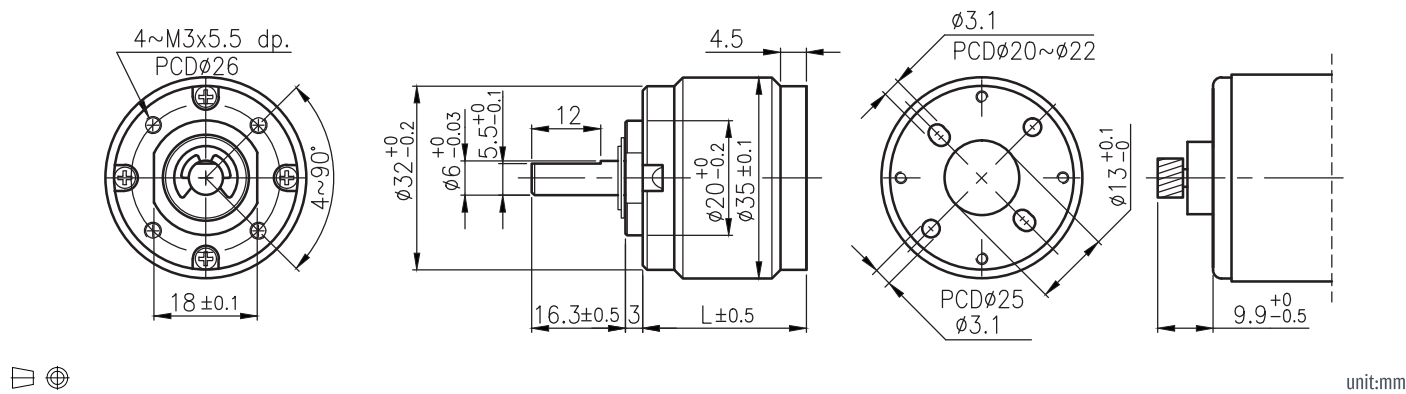


IG-32PH



外形尺寸 & 馬達齒鉚合尺寸 / Appearance Size & Pinion Assembly Dimension



產品規格/ Product Specifications

外殼材質 Housing material	輸出軸承型式 Output shaft bearing	徑向負荷 Radial load (10mm from flange)	軸向負荷 Shaft axial load	主軸承受壓入力 Shaft press fit force	徑向間隙 Radial play of shaft	軸向間隙 Thrust play of shaft	背隙 (無負荷時) Backlash, at no-load
粉末金屬 Powder Metal	含油軸承 Sleeve bearing	≤ 3 kgf	≤ 2.5 kgf	≤ 10 kgf	≤ 0.08 mm	≤ 0.3 mm	≤ 2.5°
粉末金屬 Powder Metal	滾珠軸承 Ball bearings	≤ 3.5 kgf	≤ 2.5 kgf	≤ 10 kgf	≤ 0.05 mm	≤ 0.3 mm	≤ 2.5°

馬達齒輪型式/ Pinion Specifications

模數 Module	齒數 No. of teeth	螺旋角 Helix angle	壓力角 Pressure angle	孔徑 (mm) Hole diameter	減速比 Reduction ratio
0.5	11	18° (左, left)	20°	ϕ 3.16	1/18, 1/25, 1/94, 1/132, 1/250, 1/349, 1/683
0.5	17	18° (左, left)	20°	ϕ 3.16	1/13, 1/48, 1/68, 1/180, 1/491
0.5	8	18° (左, left)	20°	ϕ 2.28	1/33, 1/887

標準減速比型式/ Gearboxes Specifications

減速比 Reduction ratio	1/13	1/18	1/25	1/33	1/48	1/68	1/94	1/132	1/180	1/250	1/349	1/491	1/683	1/887
定格容許扭力 (kgf-cm max.) Rated tolerance torque	4	4	6	6	8	8	10	10	12	12	12	12	12	12
瞬間容許扭力 (kgf-cm) Max momentary tolerance torque	12	12	18	18	24	24	30	30	36	36	36	36	36	36
效率 Efficiency	70%	70%	70%	70%	60%	60%	60%	60%	50%	50%	50%	50%	50%	50%
長度 Length (L)	28.5	28.5	28.5	28.5	34.9	34.9	34.9	34.9	41.3	41.3	41.3	41.3	41.3	41.3
重量 (含油軸承) Weight (g) /Sleeve bearing	143	143	143	143	177	177	177	177	211	211	211	211	211	211
重量 (滾珠軸承) Weight (g) /Ball bearings	142	142	142	142	176	176	176	176	210	210	210	210	210	210

● 使用相對濕度：20%~85%RH ● 使用溫度範圍：-10℃~+60℃
Operating relative humidity Operating temperature range